

# SOUTH PRODUCTION NOTES

January 5, 2014  
Afternoon Shift

BASF EMPLOYEES  
44 Last Recordable  
189 Last Lost Time

**Please be aware of ice on the ground!**

**Manually fill Sly Scrubber once a shift until it is Repaired.**

**#1 MED AI-5637:** Auger locked up late on midnight shift. May need to get maintenance involved. W.O.W.

**#1 RC / AI 5637:** Continue to feed. Sample per the MOD.

**Afternoon Shift:**

**Midnight Shift:** Auger locked up late on midnight shift. May need to get maintenance involved. W.O.W.

**Day shift:** Pulled auger and got new pins from maintenance. Auger is in maintenance to be pressed out at 1:40pm and should be back before next shift.

**Exhaust to Trimer**

**#2 MED line/ Cu-0602:** Will run on Monday morning with people from Beachwood.

**Afternoon Shift:**

**Midnight Shift:**

**Day Shift:** No change.

**#2 RC/ cleaned up for Cu-0602:**

**Afternoon Shift:** No change

**Midnight Shift:** No change.

**Day shift:** No change.

**Exhausting to**

**New Pfaudler / D 1795 NAQ:** Continue batches, as we are not ready to switch D 1795 from New pfaudler to Old pfaudler. Watch for excessive water on floor from drainage.

**Afternoon Shift:**

**Midnight shift:** 1 and ½ batches made. Running through shift change.

**Day shift:** Continue making batches until further notice.

**Tank 7 / AMT for D-1795 NAQ:** Next batch made Saturday day shift.

**Afternoon Shift:**

**Midnight shift:** No change.

**Day shift:** No change.

**#3 MED line / D-1795 NAQ:** Extruder/mixer/pulva on hold. Feeding D 1795 buggies to dryer through floor. Keep feeding as buggies are available and start feeding dried material to RC hopper when calciner ready.

**Afternoon Shift:**

**Midnight Shift:** Continued on.

**Day shift:** Continued.

**#3 RC/ D-1795 NAQ:** Will continue to feed.

**Exhausting to CTO**

**Afternoon Shift:**

**Midnight shift:** Continued on. Got feed rate up above 500 Lbs./Hr.

**Day shift:** Continued.

**Abbe Blender / D-5206:** We are out of HF solution.

**National Dryer / 5206 :** Done.

**Afternoon Shift:** Soda blasting belt to be done by Monday (contractor)

**Midnight shift:** No change.

**Day shift:** No change.

**#4 RC / Cleaning for Ni-2458:** System was cleaned and running sand through several times to flush-out. Will inspect and re-evaluate on Sunday if OK or if more cleaning needed.

**Exhaust to 4 DC**

**Afternoon Shift:**

**Midnight shift:** No change. AL oxide still trickling out.

**Day shift:** Labeled bag of Al-oxide.

**PK Blender / 4010 done, OxyVinyl Catoxid next:** Blender, solution tank and lines cleaned out. Floor also cleaned.

**Afternoon Shift:**

**Midnight shift:** No change.

**Day shift:** No change.

**#5 RC / 4010:** Continue feeding bags. Last one to feed Saturday.

**Exhaust to Trimer**

**Afternoon Shift:** On last bag but having issues with Vac-U-Max system. Material traveling to loading station but also spilling at discharge of calciner. Tried cleaning out Vac-U-max line and slowed screw feeder, but still will not pull material and still spilling. Vac-U-Max bag house will most likely need thorough cleaning and filters changed out (filters are blocked up).

**Midnight shift:**

**Day shift:** Continued. Should run out in afternoon.

**Old Pfaudler D-1795 or possibly one more batch D-0756:** Finish cleaning for D-1795, but per John Bodman old pfaudler now on hold. We may need to make one more batch depending on how much we end up with. Bodmann will advise.

**Afternoon Shift:** Hold

**Midnight shift:** On hold.

**Day shift:** Talked to Bodmann- We need a full bag #14. We will get base in Sunday evening to make last batch in old Pfaudler of D-0756.

**#6 - RC / D-0756:** The bags that come off of this calciner need to be check weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr.

**Exhaust to Sly Scrubber**

**Afternoon shift:** All additional refeed bags and drums have been fed through, and down to last few buggies to feed. After dryer is empty, clean up any usable material around/under dryer and feed to calciner. Bodmann needs to know where we finished at (call him Sunday with last bag # from current lot).

**Midnight shift:** Continued to feed. Last buggy hanging at the end of the shift.

**Day Shift:** Will be making one more batch in Old Pfaudler to feed on Monday.

**Tower 3 / Cu-1986:** Loaded and running

**Tower 6 / E-474:** Tower unloaded and currently on hold for the next load.

Afternoon shift:

Midnight Shift: Tower unloaded and currently on hold for the next load.

Day shift: No change.

**Harrop Kiln - Al-3921 T 3/16":** Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener.

Afternoon Shift:

Midnight Shift: No change.

Day Shift: Continued removing saggers and vacuuming carts.

**North Screener / Cu-0860:** Continue Open overhead door only enough to get tow motor in and out/parts ordered for door repair.

Afternoon Shift:

Midnight shift: Continued on.

Day shift: Continued.

**South Screener / Cu-0860:** Continue.

Afternoon Shift:

Midnight shift: Continued on.

Day shift: Continued.

**HC-11 Tanks / Cu 5020:** Completed. Maintenance needs to repair or replace tank #6 pump.

Afternoon Shift:

Midnight shift: No change.

Day shift: No change.

**#2662 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**#2664 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**Tunnel Kiln #2 / BE-0101 Extrusions:** Completed.

Afternoon Shift:

Midnight shift:

Day shift:

**Tunnel Kiln #4 / Cu-0540:** Preparing the Kiln for Cu-0540.

Afternoon Shift:

Midnight shift: Continued on.

**Day shift: Continued.**